A saddle stitching device (10) is provided including a saddle-back conveyor (100) having a first printed product location and a second printed product location adjacent the first printed product location, a first stitcher adjacent (60) the conveyor (100) and driven by a first motor (50), and a second stitcher (62) adjacent the conveyor (100) and driven by a second motor (52). A method is also provided.
INTERNATIONAL SEARCH REPORT  

International application No  
PCT/US07/1 7550  

A  CLASSIFICATION OF SUBJECT MATTER  
IPC  B24B 2/00  

USPC  270/52  I8,52 14,52 26,52 29  
According to International Patent Classification (IPC) or to both national classification and IPC  

B  FIELDS SEARCHED  

Minimum documentation searched (classification system followed by classification symbols)  
US  270/52  I8, 52 14, 52 26, 52 29  

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
EAST  

C  DOCUMENTS CONSIDERED TO BE RELEVANT  

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>US 4,519,599 A (MAYER) 28 May 1985 (28 05 1985), see entire document</td>
<td>I, 4, 6</td>
</tr>
<tr>
<td>X</td>
<td>US 5,678,8 I3 A (OSAKO) 21 October 1997 (2 1 I0 1997), see entire document</td>
<td>I, 4</td>
</tr>
<tr>
<td>X</td>
<td>US 4,537,342 A (McCAIN et al.) 27 August 1985 (27 08 1985), see entire document</td>
<td>I, 2, 4-6</td>
</tr>
<tr>
<td>Y</td>
<td>US 5,874,8 I2 A (CHANG) 23 February 1997 (23 02 1997), see entire document</td>
<td>I-6</td>
</tr>
<tr>
<td>Y</td>
<td>US 6,5 14,028 B2 (YEOMAN) 04 February 2003 (04 02 2003), see entire document</td>
<td>I-6</td>
</tr>
</tbody>
</table>

☐ Further documents are listed in the continuation of Box C  ☐ See patent family annex  

• Special categories of cued documents  
  A document defining the general state of the art which is not considered to be of particular relevance  
  E earlier application or patent published on or after the international filing date  
  L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  
  O document referring to an oral disclosure use exhibition or other means  
  P document published prior to the international filing date but later than the priority date claimed  
  T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  
  V document of particular relevance the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  
  Y document of particular relevance the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents such combination being obvious to a person skilled in the art  
  & document member of the same patent family  

Date of the actual completion of the international search  
26 September 2008 (26 09 2008)  

Name and mailing address of the ISA/US  
Mail Stop PCT Ann  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, Virginia 22313-1450  

Facsimile No (571) 273-320 1  

Authorized by  
ALLAJ/SrU  
Telephone No 571-272-3700  

Form PCT/ISA/2 I0 (second sheet) (April 2007)