ART OF PRODUCING ICE BRIQUETTES
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The present invention relates generally to improvements in the art of producing ice briquettes, and it relates more specifically to an improved method of and apparatus for effecting commercial production of solid ice briquettes or pieces.

The primary object of this invention is to provide an improved method of and apparatus for producing ice briquettes or the like in a simple but highly effective manner, and some of the more important specific objects thereof are as follows:

To provide an improved method of commercially producing solid ice bodies or pieces adapted to be utilized to cool diverse commodities, in which are of such shape that large surface area is exposed to the commodity per unit of volume of each piece while also promoting quick melting and therefore rapid cooling of the commodity.

To provide simple but highly efficient apparatus for effecting practical exploitation of the improved method at high speed and with great volume.

To provide an improved method and apparatus for producing ice briquettes shaped to prevent large surface contact areas between adjoining pieces when piled in bulk, thus making the briquettes readily separable after prolonged storage periods.

To provide improved equipment for commercially producing the improved briquettes, which can be easily installed and operated at moderate cost, and which is also devoid of complicated parts and mechanism for scraping or cutting ice from the forming surfaces.

To provide a method of simultaneously and automatically producing large quantities of ice briquettes with the aid of a simple refrigeration system embodying few moving parts such as a standard compressor and briquette conveyor, and in which the maintenance cost is reduced to a minimum.

To provide an improved article of manufacture in the form of a crescent shaped ice briquette or body which can be rapidly and economically produced in various sizes.

These and other more specific objects and advantages of the present invention will be apparent from the following description.

A clear conception of the several steps involved in the improved process of producing the briquettes and of the construction and operation of apparatus for commercially exploiting the new method, may be had by referring to the drawings accompanying and forming a part of this specification in which like reference characters designate the same or similar parts in the various views.

FIG. 1 is a somewhat diagrammatic side elevation of a briquette forming unit adapted to produce ice pieces in accordance with the present method, this equipment being provided with a perforated endless belt conveyor for transferring the finished briquettes from the production unit;

FIG. 2 is a similarly diagrammatic transverse vertical section through several briquette forming coils of a unit similar to that of FIG. 1, but showing a screw type of conveyor for transferring the finished briquettes from the unit;

FIG. 3 is an enlarged fragmentary vertical section through one of the briquette producing coils showing the manner in which the ice deposits are formed on the external surfaces of the freezing tubes;

FIG. 4 is a perspective view of one of the final crescent shaped solid ice briquettes or pieces;

FIG. 5 is a diagram of one type of refrigeration system adapted to be used to produce the improved briquettes in accordance with the present method; and

FIG. 6 is a timing diagram depicting the automatic operation of the refrigeration system of FIG. 5.

While the invention has been shown and described herein as being advantageously applicable to a method and installation for producing solid ice pieces or briquettes from water with the aid of a particular type of refrigeration system, it is not intended to restrict the improved method to this specific embodiment; and it is also contemplated that specific descriptive terms employed herein be given the broadest possible interpretation consistent with the actual disclosure.

Fundamentally, the present invention involves a method of producing solid ice briquettes of approximately crescent or C-shape, by causing successive films of liquid to be deposited upon several vertically separated substantially horizontal cold tubes each having thereon longitudinal and transverse external fins which divide the external tube surfaces into local segregated freezing zones or areas within which the briquettes are formed, and by subsequently heating or partially defrosting the freezing surface areas of the tubes to remove the finished briquettes by gravity.

As shown in FIGS. 1 to 4 inclusive of the drawings, the briquette producing unit for carrying on the steps of this improved method, preferably comprises one or more banks of vertically superimposed parallel horizontal ice freezing tube sections 8 connected by end headers or bends 9, and each of which sections is provided with longitudinal and transverse fins 10, 11 respectively; a liquid distributing pan 12 located above the tube sections 8 and having lower slots or orifices 13 therein formed to deliver films of liquid by gravity along the opposite sides of the longitudinal fins 10 and of the freezing tubes 8 between the transverse fins 11; a liquid collecting and supply pan 14 located below the tube sections 8 and being provided with a fresh liquid inlet pipe 15 having a shut-off valve 16 therein and a float valve 17 associated with its delivery end; an intermittently operable liquid pump 18 for transferring liquid from the lower pan 14 into the upper pan 12; a conveying and excess liquid separating device disposed between the tube sections 8 and the pan 14 for removing the final ice briquettes 19 in relatively dry condition from the producing unit; and means for periodically alternately causing refrigerating and heating medium to flow through the tube sections 8 and bends 9.

The pipes or tube sections 8 and the fins 10, 11 are preferably formed of good heat conducting metal, and the fins 10, 11 cooperate to form local pockets or restricted surface areas on the several tube sections 8, of proper size to produce crescent shaped briquettes 19 of the desired dimensions, as shown in FIGS. 3 and 4. The coils formed by the tube sections 8 and end bends 9, are provided with lower and upper connections or conduits 20, 21 respectively for conducting refrigerant and heating media to and from the tubes in a manner to be later explained, and the lower pan 14 should be amply supplied with liquid such as water while the pump 17 should be normally operated to constantly maintain an ample supply of this liquid within the upper pan 12 while briquettes 19 are being produced.

The briquette discharge and excess liquid drainage device may be of any suitable type adapted to perform its intended function. As shown in FIG. 1, this device comprises a perforated endless belt 23 coacting with end pulleys 24 and adapted to be driven so that its upper stretch will constantly advance in the direction of the arrow toward a briquette collecting or receiving receptacle. As
shown in FIG. 2, the device comprises a helical conveyor screw 26 constantly rotatable within a perforated trough 27 and which is also adapted to be driven so as to deliver the ice briquettes 19 into a collecting receptacle 25 located beyond an end of the lower pan 14. In both devices, the perforations in the belt 23 and trough 27 serve to drain excess liquid from the briquettes 19 before the latter are delivered into a collecting receptacle 27, and to return the cold drainage liquid into the lower pan 14.

Since ice cannot be frozen upon the tube sections 8 indefinitely, the briquettes 19 must be periodically harvested. The solid ice briquettes 19 can obviously be formed by direct expansion of liquid refrigerant in the tube sections 8 to defrost the same in any suitable manner. The term "defrost" as used herein, however, is intended to cover only partial melting of the concave surface portions of the ice pieces or briquettes 19 merely sufficient to release them from the external tube surfaces and fins 10, 11 as distinguished from complete melting of frost deposits as in ordinary refrigerating systems.

Now referring especially to FIG. 5 of the drawing, which discloses a diagram of one type of refrigeration system for exploiting the steps of the present improved method, this system comprises in general a compressor 30, a condenser 31, a high pressure receiver 32, a low pressure accumulator receiver 33, a refrigerant circulating pump 34, a briquette producing unit 35, and a plurality of valves and other accessories for effecting normal functioning of the system to produce and periodically remove the finished briquettes 19. The main compressor 30 has an inlet line 36 which communicates with the upper interior of the accumulator receiver 33 past a solenoid actuated valve 2a, and an outlet line 37 of the compressor 30 communicates with the condenser 31 past a non-return valve 38. The condenser 31 is adapted to deliver liquid refrigerant to the high pressure receiver 32 through a conduit 39, and this receiver 32 has a liquid refrigerant discharge line 40 which is connected past a second solenoid actuated valve 1a with a float controlled valve 41 for normally maintaining the proper high level of liquid refrigerant within the low pressure receiver 33.

The liquid refrigerant circulating pump has its inlet line 42 connected to the lowestmost portion of the receiver 33, and its discharge line 43 communicable past a non-return valve 44 with the lower conduit 20 of the briquette producing unit 35, and the conduit 20 is also connected with the delivery line 45 of the float valve 41. The upper conduit 21 of the unit 35 communicates with the interior of the receiver 33 above the liquid level therein, and a float actuated switch 46 which is operable by the level of the refrigerant within this receiver 33 when lowered by the pump 34 controls the actuation of this pump during defrosting.

When the refrigeration system has been properly installed as shown in FIG. 5, its normal functioning is effected automatically as depicted in the diagram of FIG. 6 illustrating one operating cycle, and is as follows. During each briquette freezing period the circulating pump 34 feeds liquid refrigerant from the low pressure accumulator receiver 33 through the lower conduit 20 to the freezing coil of the unit 35 while water film sprays are being cascaded over the tube sections 8 from the upper pan 12 through the orbitces 13. Any excess liquid refrigerant admitted to the freezing coil returns with the refrigerant vapor to the low pressure receiver 33 through the upper conduit 21, and any such refrigerant required to make up deficiency may be supplied to the conduit 20 past the float valve 41 when the solenoid valve 1a is open.

The pump-out period is an extension of the freezing period and is initiated by closing the solenoid valve 1a and by operating the circulatory pump 34 until low liquid level in the receiver 33 actuates the float switch 46. The water supply pump 18 is then stopped during the subcooling period, whereupon the defrosting period is effected by stopping the refrigerant circulatory pump 34, by closing the solenoid valve 2a and by opening the solenoid valve 1a so as to cause liquid refrigerant from the high pressure receiver 32 to flow through the tubes 8 until the float actuated valve 41 closes. The water supply pump 18 may then be operated during the harvesting of the finished briquettes 19 which have been released from the briquette producing unit 35 by the defrosting operation and which are deposited by gravity upon the conveyor and are transferred thereby into the receptacle 25, whereupon the cycle may be repeated to produce subsequent batches of briquettes 19. It is to be noted that while the valves 1a and 2a, and the float switch have been described as being electrically operated in order to produce automatic functioning of the system, these valves and switches may also be manually actuated in order to carry on the several steps of the improved method, and other types of refrigeration systems may also be utilized for the commercial exploitation of the improved ice briquette production processes.

From the foregoing detailed description it should be apparent that the present invention in fact provides an improved method of and apparatus for producing solid ice briquettes 19 of improved formation, both rapidly and effectively with simple equipment which may be furnished either as a complete unit or assembled in the field. The invention offers a number of major advantages over other ice briquette producing equipment and methods. The shape of the improved briquettes 19 provides large exposed surface area per unit of volume, thus promoting rapid melting of the pieces and resultant rapid cooling of the commodity to which the briquettes are applied. This crescent or C-shape of the briquettes 19 also eliminates large surface areas of contact between the adjoining pieces of ice when piled in bulk, thus making the briquettes easily separable after storage periods. The briquette forming apparatus is very simple and can be constructed in various sizes and capacities, and may be operated with simple refrigeration systems without utilizing scrapers or cutters for removing the ice from the freezing surfaces. The few moving parts of the system, namely the pump 18 and the conveyor are relatively available as standard equipment, and any repairs or maintenance which might become necessary can be made without great difficulty and at moderate cost. The improved unit is extremely compact, considering its capacity, and can be utilized to produce batches of solid ice briquettes 19 in rapid succession.

It should be understood that it is not desired to limit the invention to the exact steps of the method or to the precise construction of the apparatus herein specifically shown and described, for various modifications within the scope of the appended claims may occur to persons skilled in the art.

We claim:

1. In a machine for producing ice briquettes, a series of vertically superimposed but separated horizontal cylindrical tubes interconnected by longitudinal upright fins lying in the common plane of all of the axes of the tubes and by a succession of equally spaced upward transverse fins cooperating with the longitudinal fins to divide the external tube surfaces into approximately semi-circular areas, means for depositing successive films of water upon said tube surfaces, means for cooling said surfaces to simultaneously convert all of said films into solid crescent shaped briquettes segregated by said fins, and means for periodically heating said tube surfaces to defrost the tubes sufficiently to allow the finished briquettes to gravitate therefrom, said tubes being spaced closely
enough to each other to permit release of any ice build-up thereon during said defrosting operation.

2. In a machine for producing ice briquettes, a series of vertically superimposed but separated horizontal cylindrical tubes interconnected by longitudinal upright fins lying in the common plane of all of the axes of the tubes, means for depositing successive films of water upon said tube surfaces, means for cooling said surfaces to simultaneously convert all of said films into solid crescent shaped briquettes segregated by said fins, and means for periodically heating said tube surfaces to defrost the tubes sufficiently to allow the finished briquettes to gravitate therefrom, said tubes being spaced closely enough to each other to permit release of any ice build-up thereon during said defrosting operation.

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