We hereby apply for the grant of a patent for a "METHOD OF DETECTING" which is described in the details of the application for No. 357,548.

The address for service is: Collins Street, Melbourne.

Dated this 30th day of [Month] 19[Year].

To: The Commissioner of Patents.

COMMONWEALTH OF AUSTRALIA

PATENTS ACT 1952

COMPLETE SPECIFICATION

Field of Invention: Detecting specifically this...
COMMONWEALTH of AUSTRALIA

PATENTS ACT 1952

APPLICATION FOR A STANDARD PATENT

73575/81

SUSAN DE KOROMPAY and VICTOR DE KOROMPAY,
both of a MacFarlane Road,
Elliot Lake, Ontario, Canada

hereby apply for the grant of a Standard Patent for an invention entitled:
"METHOD OF FATIGURE DETECTION"

which is described in the accompanying complete specification.

Details of basic application(s):-

<table>
<thead>
<tr>
<th>Number</th>
<th>Convention Country</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>357,548</td>
<td>Canada</td>
<td>1 August, 1980</td>
</tr>
</tbody>
</table>

The address for service is care of DAVIES & COLLISON, Patent Attorneys, of 1 Little Collins Street, Melbourne, in the State of Victoria, Commonwealth of Australia.

Dated this 30th day of July, 1981.

To, THE COMMISSIONER OF PATENTS

(a member of the firm of DAVIES & COLLISON for and on behalf of the Applicant).

Davies & Collison, Melbourne and Canberra.

FIELD OF INVENTION

This invention relates to a method and apparatus for detecting cracks in massive solid structures. More particularly this invention relates to methods and apparatus for measuring fluid pressure.
(The declaration shall be made by the applicant, or, if the applicant is a body corporate, by a person authorised by the body corporate to make the declaration on its behalf).

In support of the Application made for a patent for an invention entitled

METHOD OF FRACTURATION DETECTION

We Susan de Korompay and Victor de Korompay

residing at: 5 MacFarlane Road,
Elliot Lake, Ontario,
Canada

do solemnly and sincerely declare as follows:

1. (a) I am the applicant... for the patent

(b) I am authorised by

the applicant to make this declaration on his behalf.

2. (a) We are the actual inventor(s) of the invention

or (b)

We are the actual inventor(s) of the invention and the facts upon which the applicant is


Paragraphs 3 and 4 apply only to Convention applications).

3. The basic application... as defined by Section 141 of the Act... made

Canada ........................................ on the 1st day of August 1980

by Susan de Korompay............................................................

in ................................................................. on the.................................................................

by .................................................................

4. The basic application... referred to in paragraph 3 of this Declaration was

the first application... made in a Convention country in respect of the invention the subject of the application.

Declared at Elliot Lake, ON this 5th day of July 1981

Susan de Korompay

Victor de Korompay
(54) METHOD OF FRACTURATION DETECTION
(75) SUSAN DE KOROMPAY AND VICTOR DE KOROMPAY
(21) 73 575/81 (22) 30.7.81 (24) 1.8.80
(31) 357548 (32) 1.8.80 (33) CA
(43) 15/07/82
(51) G01V 9/00 G01N 7/10 G01N 33/24 E21D 17/00
(74) DM
(57) Claim
10. Apparatus for detecting fractures and determining the degree of fracturation in a rock mass or concrete or known matrix permeability having at least two boreholes therein, comprising:
   (a) pressure sealing means to seal a selected borehole in a self supporting rock mass adjacent the open end thereof;
   (b) means to apply a fluid pressure to said sealed selected borehole;
   (c) means to measure fluid transporting capacity between said sealed selected borehole and a second selected borehole.

12. Apparatus as claimed in claim 10 wherein said means to apply fluid pressure comprises compressor means whereby a positive pressure is applied to said sealed borehole.
Complete Specification for the invention entitled:

"METHOD OF FRACTURATION DETECTION"

The following statement is a full description of this invention, including the best method of performing it known to them:

- 1 -
FIELD OF INVENTION

This invention relates to a method and apparatus for detecting cracks in massive solid structures. More particularly this invention relates to methods and apparatus for detecting cracks or fractures in rock masses such as mine roofs and walls or in concrete structures or the like.

BACKGROUND OF THE INVENTION

Mine accident investigation statistics reveal that a surprisingly large number of fatal accidents occur every year through unpredictable roof falls, even in mines where all presently applicable safety regulations stipulated by the law are rigidly and meticulously enforced. Such accidents are routinely classified as "Act of God" because heretofore there has been no way for mining safety engineers to detect and monitor the development of dangerous, unstable rock conditions underground.

BRIEF DESCRIPTION OF THE INVENTION

It is an object of the present invention to provide a simple and inexpensive method for detecting the presence of potentially dangerous cracks in massive structures such as the roof of an underground mine.

It is another object of the present invention to provide apparatus for use in the aforesaid method.

Thus, by one aspect of the invention, there is provided a method for detecting fractures and determining the degree of fracturation in a rock mass or concrete of known matrix permeability having at least two boreholes therein,
comprising selecting a pair of said boreholes, applying a fluid pressure differential between said selected boreholes, and measuring the fluid transporting capacity of said rock mass between said selected boreholes relative to matrix permeability.

By another aspect of this invention there is provided apparatus for detecting fractures and determining the degree of fracturation in a rock mass or concrete of known matrix permeability having at least two boreholes therein,

comprising:

(a) pressure sealing means to seal a selected borehole in a self supporting rock mass adjacent the open end thereof;
(b) means to apply a fluid pressure to said sealed selected borehole;
(c) means to measure fluid transporting capacity between said sealed selected borehole and a second selected borehole.

DESCRIPTION OF DRAWINGS

Figure 1a, is a cross sectional view of a typical mine roof with a single bed;

Figure 1b, is a cross sectional view of a typical mine roof with multiple beds;

Figure 2 is a graph illustrating the relationship between the thickness of a self supporting beam and the span of a stope;

Figure 3a is a cross section of a "coffin roof" with support in a mine, parallel to the stope;

Figure 3b is a cross section of a "coffin roof" without support in a mine, parallel to the stope;
Figure 4a is a cross section of a "coffin roof" with support in a mine, perpendicular to the stope; Figure 4b is a cross section of a "coffin roof" without support in a mine, perpendicular to the stope; Figure 5 is a schematic view in cross section of a mine roof showing the positioning and use of boreholes to determine fracturation according to the present invention; and Figure 6 is a graph illustrating fluid transmitting capabilities of fractured and solid rock.

DETAILED DESCRIPTION OF INVENTION

Rocks encountered in underground mining operations are generally considered to be heterogeneous because they contain, in varying degrees, geological fractures, fissures, joints, solution channels, cracks, faults and other mechanical discontinuities which create interfaces in the rock mass. Bond of tensile strength across these interfaces or partings can vary from zero to a value equal to or greater than the tensile strength of the host rock. During excavation of a stope, time-dependent deformations take place which tend to break fractures, joints and fault bonds creating instability in the roof. If the bond or tensile strength across the interface is very low the roof rock over the stope can become detached from the rock above to form a slab loaded only by its own weight (Figure 1a) or additionally by thinner less rigid slabs above (Figure 1b). This slab is known as the immediate roof and can be considered as a separate unit, the moments, shears and stresses of which can be calculated by beam theory.

The equations for a horizontal roof single slab are:
\[ T_{\text{max}} = \frac{3YS}{4} \]  
\[ \sigma_{\text{max}} = \frac{Ys^2}{2t} \]  
and the formula to calculate the thickness of a self supporting beam is
\[ t = \frac{YS^2}{2\sigma_{\text{max}}} \]

where \( T_{\text{max}} = \) maximum shear stress
\( \sigma_{\text{max}} = \) maximum tensile stress
\( Y = \) unit weight of rock
\( S = \) span of stope
\( t = \) thickness of immediate roof

The relationship between the thickness of a self supporting beam and the span of a stope is well known and is illustrated in graphical form in Figure 2. It can be seen that, for a horizontal roof slab, a relatively thin immediate roof slab can be self supporting and provided rock bolts are installed shortly after excavation, to secure the immediate roof to the main rock mass, the development of an immediately dangerous roof condition is very unlikely.

However, in the presence of joints and slip planes a completely separated rock block can be developed which is very weakly bonded to the main rock mass, and which is sometimes known as a "coffin roof" because of the dangers inherent therein. If the support under such a rock block is gradually removed by the mining operations, serious roof failure becomes imminent, depending on the orientation of the interfaces and the direction of stoping. Three different conditions can be developed in either a parallel or perpendicular plane relative...
to the direction of excavation:

(a) loose rock block supported at both ends;
(b) loose rock block supported at one end only;
and (c) loose rock block without support.

The loose rock block in Figure 3a is supported at both ends, acts as a self supporting beam clamped at both ends, and is inherently safe. If however the span of the stope is widened so that the planes of the interface tend toward intersection with the side walls of the stope, the support for the coffin roof is removed and it becomes unstable, as illustrated in Figure 3b. Similarly the loose rock block shown in Figure 4a acts as a gravity loaded cantilever beam and is inherently safe. Figure 4b, however, illustrates what happens as the support is removed as the stope advances. The weight of the unsupported block gradually breaks the bond at the interface and roof collapse occurs.

Heretofore, the only methods to check the roof condition have been (a) observation of the tensile strength increment on the rock bolts which indicates stress buildup in the roof and

(b) "sounding" the rock by tapping it. It will be appreciated, however, that neither of these methods is infallible because (a) tensile stress build-up may not occur because the rock bolts themselves may move with the sagging rock block and (b) the developed separations are initially very small and can be located very deeply within the rock mass so that tapping will fail to reveal any unsoundness.

Deterioration of a mine roof is generally a gradual process and actual collapse usually occurs several days or even weeks after initiation of the separation.
It is also known that the reduction of bond or tensile strength is always accompanied by the development of fine separations or cracks. Such cracks significantly increase the gas transmitting capacity of the rock mass.

Media that allow the passage of a fluid through them are said to be permeable. If the fluid movement takes place only in the naturally occurring pores and fractures and separation is absent, the permeability is referred to as "matrix permeability" and it is important to recognize that this represents permeability before fracturation. Absolute permeability expresses the fluid transmitting capacity of the medium when the pore space is 100 per cent saturated with the fluid flowing in the medium. Absolute permeability of one darcy may be defined as that permeability which allows the flow of 1 cc per second of fluid of 1 centipoise viscosity through an area of 1 sq cm under a pressure gradient of 1 atm. per centimeter when the flow condition is viscous. It is known that the matrix permeability of unfractured rock normally encountered in underground mining operations is about 0.0001 - 0.001 darcies. As indicated in Figure 6, however, rock with a 0.1 mm fracture through it, has a permeability of about 837 darcies, i.e. 800,000-8,000,000 times greater than the unfracturated rock.

Rock/roof bolting is an accepted technique for reinforcing roofs in all types of rock. The function of the rock bolt is to bind together the stratified roof and suspend it by a bolt anchored in the self supporting rock above it. Holes are drilled in the roof, at appropriate intervals, into the self supporting rock mass and long steel bolts are inserted
therein and anchored in the solid rock mass. A plate can then be secured to the free, lower end of the bolt and tensioned as desired to support the roof. It is convenient, therefore, that conventional rock bolt holes, 3-5 metres in length, be employed in the present invention according to which one hole is selected as an "observation" hole 1 while one or more other holes are designated conductor holes 2.

A conventional packer 3 is inserted into observation hole 1 and a positive (generally air pressure) or negative (vaccum) pressure is applied thereto. It is of course well known that a fractured zone develops immediately adjacent the stope due to blasting and it is, therefore, important that the packer 3 should be installed beyond this zone. All but one of the conductor holes 2 is sealed with a packer 3 or the like, and the selected open conductor hole 2 acts as a direct pneumatic connection between the atmosphere and the different strata present in the rock mass. A positive or negative pressure is applied to the observation hole 2 by means of an air compressor 4 and flow meter 5 or a vacuum pump 6 respectively, and the pressure in the hole 2 is monitored via pressure or vacuum guage 7. Appropriate valves 8, 9, will, of course be provided as required. The flow rate or pressure-time relationship can, therefore, be measured between the observer hole and the conductor hole in order to establish the fracturation condition which exists between the two points. Very rapid differential pressure equalization between the observation hole and the conductor hole indicates roof deterioration or at least the presence of a separation between the rock mass and the immediate roof extending between the two holes. A
laboratory test may be conducted on cores from any selected rock type in order to establish a pressure time relationship for unfractured rock. Tests may be conducted sequentially between each of the conductor holes and the observation hole in order to plot the extent or area of the separated zone. Because roof deterioration is time dependent and gradual, repeated vacuum hole tests can be used to provide an early warning system to the mining engineer concerning an impending unstable roof condition. It will, of course, be appreciated that when testing a mine roof for separation, application of a positive or hydrostatic pressure to observation hole would impose an additional load on the rock which could be sufficient to cause roof collapse, and for this reason a vacuum or negative pressure is always applied to the observation hole when testing roofs. The invention is, however, equally applicable to the testing of side walls and the bottom or floor of the stope, and in these areas the application of a positive pressure does not impose such a safety hazard and under certain circumstances may be preferred. It will be appreciated that in certain applications, the integrity of roof, walls and floors is of considerable importance. For example, selection of a site for underground disposal of radioactive waste material, imposes a need to establish the sealing ability of the rock against migration of radio-nuclides in all directions. If samples of the gas flowing to the observation hole are taken for analysis, it is possible to determine the presence or absence of possibly dangerous gases in the rock mass and/or radioactive material in the mass. Similarly fracturation problems in connection with
concrete objects, such as foundations or dams may be investigated using either positive or negative pressure in the observation hole.

Example

In order to illustrate the present invention, on a laboratory scale, a block of unfractured uranium ore, 100 x 100 x 100 cm thick was tested and found to have a matrix permeability of 0.005 md. A 70 cm Hg vacuum was drawn on one side of the block, while the other side of the block was at atmospheric pressure, and the time measured for this vacuum to decay to zero, i.e. equalization of pressure on both sides of the block. It was found that pressure equalization occurred in 180 minutes. After completion of this portion of the experiment a circular hole 0.34 mm in diameter was drilled through the sample to simulate fracturation. The vacuum pressure test was again applied and it was found that the 70 cm Hg vacuum equalized to atmospheric pressure in 2 minutes, indicative of a permeability of 3,600,000 md. It will be observed the time index, i.e. ratio of the equalization time in unfractured rock to the equalization time in fractured rock $= \frac{180}{2} = 90$. It is obvious that such a drastic pneumatic condition change can be detected easily with very simple vacuum gauges.
1. A method for determining the degree of fracture matrix permeability comprising selecting a fluid pressure difference and measuring the difference between said selection.

2. A method of applying a partial vacuum to a borehole in said formation at an atmospheric pressure differential, and measuring the vacuum flow meter.

3. A method of applying a positive fluid pressure to another said borehole and atmospheric pressure differential, and measuring the vacuum flow meter.

4. A method of selecting a fluid as air.

5. A method of selecting a plurality of fluid pressures, measuring the fluid pressure, and thereby determining...
THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:-

1. A method for detecting fractures and determining the degree of fracturation in a rock mass or concrete of known matrix permeability having at least two boreholes therein, comprising selecting a pair of said boreholes, applying a fluid pressure differential between said selected boreholes, and measuring the fluid transporting capacity of said rock mass between said selected boreholes relative to matrix permeability.

2. A method as claimed in claim 1 comprising applying a partial vacuum to one said hole and maintaining the other said hole in said selected pair of boreholes at substantially atmospheric pressure, thereby creating said pressure differential, and measuring said fluid transporting capacity with a vacuum flow meter.

3. A method as claimed in claim 1 comprising applying a positive fluid pressure to one selected said hole and maintaining the other said hole in said selected pair of boreholes at substantially atmospheric pressure thereby creating said pressure differential, and measuring said fluid transporting capacity with a flow meter.

4. A method as claimed in claim 1, 2 or 3 wherein said fluid is air.

5. A method as claimed in claim 1, 2 or 3 comprising selecting a plurality of pairs of said boreholes and measuring the fluid transporting capacity between a common borehole and each of the other boreholes sequentially to thereby determine the extent of separation in said rock mass.

6. A method for fluid transporting pressure/time relationship between said selected boreholes.


8. A method for collecting a sample of fluid for at least one borehole.


10. Apparatus for determining the degree of fracturation in a rock mass or concrete of known matrix permeability comprising:

   (a) pressure in a self supporting means selected borehole

   (b) means between said said between said selected borehole

   (c) means to apply fluid pressure.

11. Apparatus for determining the extent of separation in said rock mass.
6. A method as claimed in claim 1, 2 or 3 wherein said fluid transporting capacity is measured by establishing a pressure/time relationship between said selected pair of boreholes.

7. A method as claimed in claim 1, 2 or 3 wherein said fluid transporting capacity is measured by establishing a fluid flow rate between said selected pair of boreholes.

8. A method as claimed in claim 1, 2 or 3 including collecting a sample of said fluid passing between said holes for at least one of gas and radiation analysis.

9. A method as claimed in claim 1, 2 or 3 wherein said selected boreholes are rock bolt holes.

10. Apparatus for detecting fractures and determining the degree of fracturation in a rock mass or concrete of known matrix permeability having at least two boreholes therein, comprising:

   (a) pressure sealing means to seal a selected borehole in a self supporting rock mass adjacent the open end thereof;

   (b) means to apply a fluid pressure to said sealed selected borehole;

   (c) means to measure fluid transporting capacity between said sealed selected borehole and a second selected borehole.

11. Apparatus as claimed in claim 10 wherein said means to apply fluid pressure comprises a vacuum pump means whereby a negative pressure is applied to said sealed borehole.
12. Apparatus as claimed in claim 10 wherein said means to apply fluid pressure comprises compressor means whereby a positive pressure is applied to said sealed borehole.

13. Apparatus as claimed in claim 10, 11 or 12 wherein said fluid is air.

14. Apparatus as claimed in claim 10, 11 or 12 wherein said measuring means comprises flow metering means.

15. Apparatus as claimed in claim 11 wherein said measuring means comprises vacuum gauge means and timing means to determine rate of change of pressure.

16. Apparatus as claimed in claim 12 wherein said measuring means comprises flow metering means.

17. Apparatus as claimed in claims 10, 11 or 12 wherein said rock mass has a plurality of rock bolt holes bored therein, and including sealing means to seal each of said rock bolt holes except said second selected borehole.

18. A method as claimed in claim 2 wherein said boreholes are located in at least one of a roof, sidewalls and floor of a mine stope.

19. A method as claimed in claim 3 wherein said boreholes are located in at least one of sidewalls and floor of a mine stope.
20. A method for detecting fractures and determining the degree of fracturation in a rock mass or concrete of known matrix permeability, substantially as hereinbefore described with reference to the accompanying drawings.

21. An apparatus for detecting fractures and determining the degree of fracturation in a rock mass or concrete of known matrix permeability, substantially as hereinbefore described with reference to the accompanying drawings.

22. The steps or features disclosed herein or any combination thereof.

Dated this 30th day of July, 1981
SUSAN DE KOROMPAY AND VICTOR DE KOROMPAY
By their Patent Attorneys
DAVIES & COLLISON.
FIG. 1a

FIG. 1b

FIG. 2
FIG. 3a

FIG. 3b

DIRECTION OF EXCAVATION

FIG. 4a

FIG. 4b
developed in either a parallel or perpendicular plane relative to...