COMMONWEALTH OF AUSTRALIA
Patents Act 1952
CONVENTION APPLICATION FOR A STANDARD PATENT

WE, YOSHIDA KOGYO K.K. A corporation duly organized under the laws of Japan of NO. 1, Kanda Izumi-cho, Chiyoda-ku, Tokyo JAPAN

hereby apply for the grant of a Standard Patent for an invention entitled:

"DOOR HINGE SYSTEM"

which is described in the accompanying complete specification.

This application is made under the provision of Part XVI of the Patents Act 1952 and is based on an application for a patent or similar protection made in JAPAN on 29 March 1989 (No. HEI 1-77806)

-My/Our address for service is:-

F.B. RICE & CO.
28A Montague Street
BALMAIN NSW 2041

Dated this 27th day of March 1990

YOSHIDA KOGYO K.K.

By: Registered Patent Attorney

To: The Commissioner of Patents
COMMONWEALTH OF AUSTRALIA

S013864 26/03/90
Commonwealth of Australia
The Patents Act 1952

DECLARATION IN SUPPORT

In support of the (Convention) Application made by:

YOSHIDA KOGYO K.K.

for a patent for an invention entitled:

"DOOR HINGE SYSTEM"

I (We) Ichiro Agata, Director of Patent Department of YOSHIDA KOGYO K.K.,
of and care of the applicant company do solemnly and sincerely declare as follows:

If (are) authorised by the applicant(s) for the patent to make this declaration on behalf:

Delete the following if not a Convention Application.

The basic application(s) as defined by section 141 (142) of the Act was (were) made

on March 29, 1989 in Japan

or

in

by YOSHIDA KOGYO K.K.

The basic application(s) referred to in this paragraph is (are) the first application(s) made in

a Convention country in respect of the invention the subject of the application.

or

b) Masayoshi Ishikawa: 1300, Horikiri, Kurobe-shi, Toyama-ken, Japan

is (are) the actual inventor(s) of the invention and the facts upon which

YOSHIDA KOGYO K.K.

is (are) entitled to make the application are as follows:

Applicant is assignee of inventor with respect to the present invention.

Declared at Tokyo, Japan this 28th day of February, 1990

Signed Ichiro Agata

Status Director of Patent Department

F. B. RICE & CO PATENT ATTORNEYS
This form is suitable for any type of Patent Application. No legalisation required.
1. A hinge system consisting of a hinge member adapted to be fixedly secured to a side wall of a style member of a door body on the mounting side thereof, and a support member for supporting the hinge member from under or from above, the hinge system comprising: a mounting surface portion formed on one side surface of said hinge member, said mounting surface portion having a plurality of mounting screw-threaded holes formed therein in vertically spaced-apart and parallel relationship with each other; fasteners adapted to be threadably engaged with the mounting screw-threaded holes, respectively, to fixedly secure the hinge member to the side wall of said style member; insert portion(s) located adjacent to the entry parts of said mounting screw-threaded holes and adapted to be inserted into a guide notch, for passage of said fasteners, formed in the side wall of the style member; engaging portions located on the left and right side of
the lower part of said mounting surface portion near the support member and adapted to be engaged with or fitted in slots formed in the side wall of the style member on the mounting side thereof; and a seating plate adapted to be abutted against the inner surface of the side wall of said style member on the mounting side thereof and fixedly secured thereto by means of said fasteners, the arrangement being made such that said hinge member is fixedly secured to said style member by temporarily tightening said seating plate onto the mounting surface portion of said hinge member by means of said fasteners, inserting said hinge member from an opening formed in the lower part of the side wall of the style member into the guide notch and the slots in such a manner that said side wall may be located at a predetermined position between the seating plate and the mounting surface portion, and then tightening said fasteners fully or satisfactorily.
The following statement is a full description of this invention including the best method of performing it known to us/me:-
1. Field of the Invention:

This invention relates to a hinge system adapted to be mounted on the body of a door provided in the entrance, and an entrance and exit of a room, or of a kitchen door, etc.

2. Description of the Prior Art

In prior art or conventional hinge systems mounted on door bodies, their hinge members are usually mounted on style members of door bodies as follows. Stating in brief, as shown in Figs. 1 and 2, fasteners (such as, for example, bolts) D are passed from inside the mounting end of the style member C of the door body through insertion holes E perforated through the wall of the style member C and then threadably engaged with screw-threaded holes B formed in a hinge member A for purposes of fixedly securing the door body, and then the fasteners or bolts D are fully tightened thereby mounting the hinge member A on the style member C of the door body. (Refer, for example, to U.S.P No. 3,225,381).

In the above-mentioned prior art hinge system, however, after the hinge member A is located at a
predetermined position on the style member C of the door body, the fixing bolts D are passed one by one from inside the narrow mounting end of the style member C through the insertion holes E in the style member C, and thredably engaged with the screw-threaded holes B formed in the hinge member A, and then the fasteners are tightened fully. Therefore, the operation itself is troublesome and, in particular, in case long bolts are used as the fasteners, it is very difficult to perform the hinge attaching operations.

SUMMARY OF THE INVENTION

The present invention has been made in view of the above-mentioned circumstances in the prior art, and has for its object to provide a door hinge system wherein the hinge mounting operation can be made easily and in a short time.

To achieve the above-mentioned object, according to a first aspect of the present invention, there is provided a hinge system consisting of a hinge member adapted to be fixedly secured to a side wall of a style member of a door body on the mounting side thereof, and a support member for supporting the hinge member from under or from above, the hinge system comprising: a mounting surface portion formed on one side surface of the hinge member, the mounting surface portion having a plurality of mounting
screw-threaded holes formed therein in vertically spaced-apart and parallel relationship with each other; fasteners adapted to be threadably engaged with the mounting screw-threaded holes, respectively, to fixedly secure the hinge member to the side wall of the style member; insert portion(s) located adjacent to the entry parts of the mounting screw-threaded holes and adapted to be inserted into a guide notch, for passage of the fasteners, formed in the side wall of the style member; engaging portions located on the left and right side of the lower part of the mounting surface portion near the support member and adapted to be engaged with or fitted in slots formed in the side wall of the style member on the mounting side thereof; and a seating plate adapted to be abutted against the inner surface of the side wall of the style member on the mounting side thereof and fixedly secured thereto by means of the fasteners, the arrangement being made such that the hinge member is fixedly secured to the style member by temporarily tightening the seating plate onto the mounting surface portion of the hinge member by means of the fasteners, inserting the hinge member from an opening formed in the lower part of the style member into the guide notch and the slots in such a manner that the side wall may be located at a predetermined position between the seating plate and the mounting surface.
portion, and then tightening the fasteners fully or satisfactorily.

According to a second aspect of the present invention, there is provided a door hinge system as set forth in the first aspect, characterized in that the insert portion(s) and the engaging portions are formed on a plate-shaped member formed separately from the hinge member.

Further, according to a third aspect of the present invention, there is provided a door hinge system as set forth in the first aspect, characterized in that the insert portion(s) and the engaging portions are formed at predetermined positions on the side surface of the seating plate facing the mounting surface portion of the hinge member.

Since the hinge system according to the present invention is constructed as mentioned hereinabove, it is possible to temporarily tighten the seating plate onto the hinge member by means of fasteners, and pull upwards the hinge member along the guide notch formed in the side wall of the style member of the door body so as to engage the hinge member with the guide notch, and subsequently tighten the fasteners fully. As a result, the tightening operations which need to be conducted inside the style member is reduced, and the need for passing the fasteners from inside the style member into the hinge member can be
eliminated so that the hinge mounting operation can be made easily and in a short time. Moreover, since the arrangement is made such that the loading of the door body can be supported by the insert portion(s) or projection(s) and the engaging portions and the insert portion(s) and the engaging portions are arranged to be urged by the seating plate, an excellent effect is obtained in that the mounting portion of the door body becomes structurally robust and there is no risk of the mounting portion being deformed or damaged.

Further, by providing the insert portion(s) and the engaging portions on a plate-shaped member formed separately from the hinge member, the hinge member can be manufactured easily and adapted for mass production.

Further, according to the above-mentioned third embodiment wherein the insert portion(s) and the engaging portions are formed on one side surface of the seating plate, the hinge system can be manufactured and mounted on a door much more easily.

The above-mentioned and other objects, aspects and advantages of the present invention will become apparent to those skilled in the art by making reference to the following description and the accompanying drawings in which preferred embodiments incorporating the principles of the present invention are shown by way of illustration.
BRIEF DESCRIPTION OF THE DRAWINGS

Figs. 1 and 2 show a prior art embodiment, Fig. 1 being a fragmentary perspective view showing a door body mounted on a door frame, and Fig. 2 being a longitudinal sectional view of a door hinge system;

Fig. 3 is an exploded perspective view showing a first embodiment of a door hinge system according to the present invention;

Fig. 4 is a longitudinal sectional view showing a condition that the hinge system is mounted on a style member of a door body;

Fig. 5 is an overall front view of the indoor side of the door;

Fig. 6 is a fragmentary, exploded perspective view showing a modification of the first embodiment shown in Fig. 3;

Fig. 7 is a fragmentary, exploded perspective view showing a second embodiment of the present invention; and

Fig. 8 is a fragmentary, exploded perspective view showing a third embodiment of the present invention.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

The present invention will now be described by way of several examples with reference to the accompanying
A door hinge system according to the present invention comprises a hinge member mounted on a style member of a door body, and a support member for supporting the hinge member from above or from below, and the arrangement is made such that fasteners tightened temporarily through a seating plate to the hinge member are mounted on the style member of the door body, and then the fasteners are properly and fully tightened so that the hinge member may be easily fixedly secured to the style member of the door body. As shown in Fig. 5 which is an overall front view of the indoor side of the door, the hinge system of the present invention is mounted on each of the upper and lower ends of the inside surface of the style member of the door body. The upper and lower hinge systems are vertically reverse in the manner of mounting, but are identical in construction, and therefore description of only the lower hinge system will be made hereinbelow, and that of the upper hinge system will be omitted herein.

Fig. 3 is an exploded view showing a first embodiment of the hinge system according to the present invention, and Fig. 4 is a longitudinal sectional view showing a condition that the hinge system 1 is mounted on a style member 3 of the door body.
A hinge member 10 of the hinge system 1 according to the present invention will first be described. The hinge member 10 is adapted to be mounted on the lower end of the style member 3 of the door body 2. As shown in Fig. 3, the whole hinge member 10 is of a box shape, and has a planar mounting surface portion 11 formed on one side surface thereof and which is adapted to be mounted closely on one side wall 5 of the style member 3 on the mounting side thereof. The hinge member 10 has a screw-threaded through-hole 13 formed substantially in the central part thereof and with which a pivot shape 12 is threadably engaged. The arrangement is made such that the leading end of the pivot shaft 12 threadably engaged with the through-hole 13 may be adjusted in vertical position depending on the mounting height of the door body 2 by turning the pivot shaft 12 by means of a screw driver or the like from above. Further, a dust-proof cap 14 is fitted in the upper part of the through-hole 13. The hinge member 10 has a circular recess 15 formed in the bottom part thereof, and in which is accommodated a pivot bearing 16 adapted to receive the pivot shaft 12. Further, this pivot bearing 16 has a hole 17 formed in the central part thereof, and in which a shaft portion 31 of a support member 30 is loosely fitted so as to enable the hinge member 10 to be rotatably supported. The mounting
surface portion 11 of the hinge member 10 has two screw-threaded holes 19 formed therein in vertically spaced-apart and parallel relationship with each other. Formed integrally with and as extentions of the entry parts of the screw-threaded holes 19 are ring-shaped insert projections 20 which project from the mounting surface portion 11 by an amount substantially equal to the thickness of the side wall 5 of the style member 3 on the mounting side thereof. The insert projections 20 are adapted to be fitted in a guide notch 7 formed in the side wall 5 and extending vertically from the lower end of the latter so that the fasteners 18 tightened temporarily through a seating plate 23 to the hinge member 10 may be inserted from an opening 6 formed in the lower part of the style member 3 into the guide notch 7 thereby holding the door body 2. Further, the mounting surface portion 11 has two oval engaging portions 21 formed on the lower portions thereof near the left and right sides and which project by an amount nearly equal to the thickness of the side wall 5 of the style member 3 in the same manner as the insert projections 20. The engaging portions 21 are adapted to be fitted in two slots 8, 8, respectively, formed in the lower portions of the side wall 5 of the style member 3 so as to support the door body 2.
Next, description of the support member 30 is made. The support member 30 has a shaft portion 31 formed integrally therewith on one end thereof so as to project upwardly and adapted to be fitted loosely into a hole 17 formed in the pivot bearing 16 to thereby support the hinge member 10. Whilst, a base member 32 and a lateral holding member 35 have formed therein threaded holes 33 and 34 for set screws, respectively, for fixedly securing a lower frame 4 and a vertical frame 9, respectively.

To fixedly secure the hinge member 10 to the style member 3 of the door body 2, the fasteners 18 are first inserted through two through-holes 22 formed in the seating plate 23 and each having a diameter equal to that of the screw-threaded holes 19 for fixedly securing the hinge member 10, and then the leading ends of the fasteners 18 are partially threadably engaged with the screw-threaded holes 19, respectively, in the hinge member 10 thereby making a temporary tightening. After that, the fasteners 18 tightened temporarily through the seating plate 23 to the hinge member 10 are inserted from the opening 6 formed in the lower part of the style member 3 of the door body 2 into the guide notch 7 formed in the side wall 5 of the style member 3, and then the hinge member 10 having the seating plate 23 fitted thereto by the temporarily tightened fasteners 18 is pulled upwards until the upper
insert projection 20 is brought into contact with the upper or leading end of the guide notch 7. Whereupon, the insert projections 20 of the hinge member 10 are inserted in or engaged with the guide notch 7 in the side wall 5 of the style member 3, and engaging portions 21 of the hinge member 10 are inserted in or engaged with the slots 8, 8, respectively, formed also in the side wall 5 of the style member 3 thereby positioning the hinge system as shown in Fig. 4, and then the fasteners 18 are tightened properly or fully from inside the side wall 5 of the style, thereby fixedly securing the hinge member 10 with the side wall 5 of the style member 3 of the door body 2 being clamped between the mounting surface portion 11 of the hinge member 10 and the seating plate 23. Since, at that time, the insert projections 20 and the engaging portions 21 project by an amount nearly equal to the thickness of the side wall 5 of the style member 3, the hinge system can be rigidly secured to the door body with the outer surfaces of the insert projections 20 and the engaging portions 21 kept flush with the inner surface of the side wall 5, and also the outer surface of the seating plate 23 kept flush with the inner surface of the side wall 5, and also the mounting surface portion 11 can carry the load of the door body 2 uniformly distributed thereon without any
possibility of jolting and consequent damage of the mounting surface portion 11.

Fig. 6 shows another embodiment comprising modifications of the insert projections and engaging portions of the hinge member of the first embodiment shown in Fig. 3. In this embodiment, an insert portion 20a is in the form of a vertically extending plate-shaped projection, and having the same shape as the guide notch 7, whilst engaging portions 21a are formed so as to extend downwardly to the lower end of a hinge member 10a. Therefore, the hinge member 10a is of such a configuration as can be manufactured more easily than the first embodiment. Further, slots 8a formed in a side wall 5a of the style member 3 on the mounting side thereof and adapted to be engaged with the engaging portions 21a are formed by cutting away the lower end of the side wall 5 in two places. Therefore, upon mounting the hinge member 10a on the style member, the engaging portions 21a can be inserted in or engaged with the slots 8a, respectively, at the same time when the insert portion 20a is engaged with or fitted in the guide notch 7 only by pulling the hinge member 10 upwards so that the hinge system can be mounted on the door body more easily than the aforementioned embodiment.

Fig. 7 shows a second embodiment of the hinge system
According to the present invention wherein an insert portion and engaging portions are formed on a separate plate-shaped member so that the hinge member can be fabricated more easily.

As shown in Fig. 7, an insert portion 25 and engaging portions 27 are formed integrally with a plate-shaped insert member 24 formed separately from a hinge member 10b. This insert member 24 is substantially E-shaped and formed by a plate-shaped member whose thickness is the same as that of the side wall 5b of the style member 3. The insert member 24 comprises the insert portion 25 having two insert holes 26 formed therein in vertically spaced-apart relationship with each other and each having a diameter equal to that of each of mounting screw-threaded holes 19 formed in the hinge member 10b, and also engaging portions 27 formed on the left and right sides of the lower part thereof and which extend down to the lowermost end of the hinge member 10b when assembled with the latter, as in the case of the embodiment shown in Fig. 6. The combined guide notch 7 and slots 8b formed in the side wall 5 of the style member 3 has a configuration corresponding to that of the substantially E-shaped insert member 24. Upon mounting the hinge member 10b on the side wall 5b of the style member 3, it is only necessary to interpose the insert member 24.
between the hinge member 10b and the seating plate 23, tighten fasteners 18 temporarily, pull the hinge member 10b upwards through the opening formed in the lower part of the style member 3, slots 8b, insert the temporarily tightened assembly into the guide notch 7 and the slots 8b formed in the side wall 5b of the style member 3, and then tighten the fasteners 18 properly or fully thereby fixedly securing the hinge member 10b to the style member 3.

Fig. 8 shows a third embodiment of the present invention.

In this embodiment, a seating plate 23b, which is brought into contact with the side wall 5 of the style member 3 when a hinge member 10c is mounted on the latter, has insert projections 20b and engaging portions 21b formed so as to project from one side thereof. The shape and disposition of the insert projections 20b and the engaging portions 21b, respectively, are nearly the same as those of the insert projections 20 and the engaging portions 21 formed so as to project from the mounting surface portion 11 of the hinge member 10 of the hinge member 10 in the first embodiment. Therefore, the shape and disposition of the guide notch 7 and the slots 8 adapted to be engaged with the insert projections 20b and the engaging portions 21b are the same as those of
the guide notch 7 and the slots 8 of the first embodiment shown in Fig. 3. Further, the configuration of the hinge member 10c is identical to that of the hinge member 10b of the second embodiment.

It is to be understood that the foregoing description is merely illustrative of preferred embodiments of the present invention, and that the scope of the invention is not to be limited thereto, but is to be determined by the scope of the appended claims.
The claims defining the invention are as follows:-

1. A hinge system consisting of a hinge member adapted to be fixedly secured to a side wall of a style member of a door body on the mounting side thereof, and a support member for supporting the hinge member from under or from above, the hinge system comprising: a mounting surface portion formed on one side surface of said hinge member, said mounting surface portion having a plurality of mounting screw-threaded holes formed therein in vertically spaced-apart and parallel relationship with each other; fasteners adapted to be threadably engaged with the mounting screw-threaded holes, respectively, to fixedly secure the hinge member to the side wall of said style member; insert portion(s) located adjacent to the entry parts of said mounting screw-threaded holes and adapted to be inserted into a guide notch, for passage of said fasteners, formed in the side wall of the style member; engaging portions located on the left and right side of the lower part of said mounting surface portion near the support member and adapted to be engaged with or fitted in slots formed in the side wall of the style member on the mounting side thereof; and a seating plate adapted to be abutted against the inner surface of the side wall of said style member on the mounting side thereof and fixedly secured thereto by means of said fasteners, the
arrangement being made such that said hinge member is
fixedly secured to said style member by temporarily
tightening said seating plate onto the mounting surface
portion of said hinge member by means of said fasteners,
inserting said hinge member from an opening formed in the
lower part of the side wall of the style member into the
guide notch and the slots in such a manner that said side
wall may be located at a predetermined position between
the seating plate and the mounting surface portion, and
then tightening said fasteners fully or satisfactorily.

2. A hinge system as claimed in claim 1, characterized
in that said insert portion(s) and said engaging portions
are formed on a plate-shaped member formed separately from
the hinge member.

3. A hinge system as claimed in claim 1, characterized
in that said insert portion(s) and said engaging portions
are formed at predetermined positions on the side surface
of said seating plate facing the mounting surface portion
of said hinge member.

4. A hinge system as claimed in claim 1, characterized
in that said insert portions are ring-shaped members formed
 integrally so as to project from the entry parts of the
mounting screw-threaded holes, respectively, perforated
in said hinge member, whilst said engaging portions are
oval portions formed on the left and right sides of the
lower part of said mounting surface portion near said support member.

5. A hinge system as claimed in claim 1, characterized in that said insert portion is plate-shaped projection which, when assembled with said hinge member, extends vertically along the mounting screw-threaded holes perforated in the mounting surface portion of said hinge member and down to the lowermost end of said hinge member nearest to the support member, whilst said engaging portions are projections which, when assembled with said hinge member, extend vertically from the left and right sides of the lower part of said mounting surface portion on the side of said support member down to the lowermost end of the mounting surface portion nearest to said support member.

Dated this 27th day of March 1990

YOSHIDA KOGYO K.K.

Patent Attorneys for the Applicant
F.B. RICE & CO.