REGULATION 9

COMMONWEALTH OF AUSTRALIA

PATENTS ACT 1952

APPLICATION FOR A STANDARD PATENT

We, WARNER LAMBERT COMPANY, a Corporation organized under the laws of the State of Delaware United States of America, of 201 Tabor Road, Morris Plains, New Jersey, United States of America, hereby apply for the grant of a standard patent for an invention entitled:

"DIETARY FIBER FOOD PRODUCTS AND METHOD OF MANUFACTURE"

which is described in the accompanying Complete Specification.

Details of basic application:-

Number: 616-990
Country: U.S.A.
Date: 4th JUNE, 1984

Our address for service is:- SHELSTON WATERS,
55 Clarence Street, SYDNEY. N.S.W. 2000

DATED this 21st Day, of June, 1984

by

Fellow Institute of Patent Attorneys of Australia

To: The Commissioner of Patents, WODEN. A.C.T. 2606.

File: D.B.26J
Fee: $184.00
FORM 8—REGULATION 12 (2)
COMMONWEALTH OF AUSTRALIA
PATENTS ACT, 1952-1973
DECLARATION IN SUPPORT OF A CONVENTION
APPLICATION FOR A PATENT

In support of the Convention Application No. ... made by ... Warner-Lambert Company... (hereinafter referred to as “Applicant”) for a patent for an invention entitled: Dietary Fiber Food Products and Method of Manufacture

1. Donald E. Shannon, Assistant Secretary
   201 Tabor Road
   Morris Plains, NJ 07950 USA

I... do solemnly and sincerely declare as follows:

1. I am authorised by Applicant to make this declaration on its behalf.

2. The basic Application(s) as defined by section 141 of the Act was/were made in the USA on the 4th day of May 1984

3. Robin C. Morley and Shir C. Sharma
   of Both of the United States of America

The actual Inventor(s) of the invention and the facts upon which Applicant is entitled to make the Application are as follows:

Applicant is the Assignee of the said Inventor(s).

4. The basic Application(s) referred to in paragraph 2 of this Declaration was/were the first Application(s) made in a Convention country in respect of the invention, the subject of the Application.

DECLARED at Morris Plains, NJ 07950

To THE COMMISSIONER OF PATENTS.

Donald E. Shannon
Assistant Secretary
Claim

1. A dietary fiber product comprising
   (a) at least one sweetener present in amounts of about 40% to about 60%;
   (b) at least one flavor source;
   (c) a dietary fiber composition present in amounts of about 10% to about 40% by weight of the total dietary fiber product; said dietary fiber composition comprising an insoluble dietary fiber coated with or enrobed with a soluble dietary fiber, the insoluble dietary fiber being concentrated by means of purification and free of digestible components, said soluble dietary fiber being selected from the group consisting of alginates, gums, pectins, mucillages, plant exudates and mixtures thereof present in an amount sufficient to mask the mouthfeel or taste of the insoluble dietary fiber and said insoluble dietary fiber being derived from a cereal bran.

2. The product of claim 1 wherein the cereal bran is selected from the group consisting of wheat, corn, barley, rye, oats and mixtures thereof.
The following statement is a full description of this invention, including the best method of performing it known to me/us:
FIELD OF THE INVENTION

This invention relates to a dietary fiber product. In particular it relates to a process of preparing a dietary fiber source and edible products using the fiber.

BACKGROUND OF THE INVENTION

Since the 1970's there has been a heightened awareness of the benefits of dietary fiber. Consequently, consumers have shown an increasing interest in high fiber food products. These food products have included breakfast cereals, laxative beverages, bran tablets and cereal bars with added bran fiber.

Numerous snack-food products are available for consumption in the form of cereals, granola-type bars and cookies. These products have become readily acceptable to consumers, particularly for those interested in foods containing grains and fruits. "Snack meals" have become an important substitution for traditional meals and the nutritional contribution of the former has therefore become increasingly important. For the most part, the products of the prior art have concentrated on the utilization of cereal proteins.

German Federal Republic Patent Application No. 2,746,479, filed 1979, to Bayer AG, concerns confectionery bars such as chocolate bonbons, etc., whereby shredded bran or vegetable fiber is added in the amount of 5-75% by weight.

It is known to use fibrous materials such as wheat bran and cellulose for a variety of baked and cooked products. U.S. Pat. No. 4,175,448 to Hayward et al. discloses a cereal protein fortified bar. U.S. Pat. Nos. 4,056,636 to Kelly et al., 3,903,308 to Ode, 3,925,567 to Able, 3,711,296 assigned to Beatrice Foods, U.K. Pat. No. 1,321,889 to National Biscuit Co., U.S. Pat. No. 3,532,509 to Gronberg and U.S. Pat. No. 3,540,890 to Benson are among the relevant patents dealing with snack foods and cereal containing products in snack food form. These are cited primarily as background for the examiner.

A high protein food bar consisting of peanuts and grains bound together by peanut butter and sweeteners, which is then extruded and cut in bar shape and coated with carob is disclosed in "Food Product Development," 1981, 15, (3), 30. Its ingredients are peanut butter, cornsweet 90, carob coating, 62 DE corn syrup, soy bran, peanuts, isolated vegetable protein, wheat germ, natural vanilla flavoring, lecithin and are fortified to greater than or equal to 60% of the U.S. RDA for proteins, vitamins and minerals.

German Federal Republic Patent Application No. 2,845,571, 1980 discloses snacks rich in cellulose fiber wherein 10-20% moisture may be present and 10-80% of a filler consisting of bran, pure cellulose or other plant residue and 20-90% of a protein such as milk protein.

U.S. Pat. No. 3,917,861 to Viera et al., discloses a process for producing a breakfast cereal using delicate belt compaction to bond cereal particles together with a binder fat.

U.S. Pat. No. 4,304,768 to Staub et al., discloses a low-calorie food product containing dietary fiber present, at the level of 1/4 to 2 times the level of polyols present, the purpose of the fiber being the reduction of diarrhea which ordinarily occurs with the use of polyol sweeteners. The products contemplated are baked goods, jams, pastas, noodles, toppings and confections.

U.S. Pat. No. 4,038,427, to Martin, discloses a snack food product produced by aggregating an assortment of
- 3 -

amylaceous and proteinaceous particles around puffed and preferably at least partially puffed toasted cereal flakes which serve as focal points for the particles and thereby afford a multi-textured lower density and eating quality, the aggregates being preserved and agglomerated in a fat-syrup double or single coating. The preferred ingredients are coconut oil 10 to 20%, rolled oats 20 to 35%, wheat germ 0 to 25%, rolled whole wheat 2 to 25%, corn syrup 0 to 5% and oven-puffed rice flakes 0 to 25%.

The products are intended to be of the granola-type and are prepared by spraying an aqueous solution of sugar onto oil coated wheat and oats. The initial individual moisture content of the wheat and oats is 8%. The particles subsequent to oil coating have a moisture content of 13% and are later dried to again reduce their moisture content to 6 to 8%.

U.S. Pat. No. 3,876,811 to Bonner et al., discloses a ready-to-eat cereal of natural ingredients consisting essentially of a base and a coating thereon, said base comprising 30 to 50 parts by weight cereal flakes, 5 to 8 parts coconut, 0 to 10 parts milk solids and 5 to 9 parts edible nuts; said coating comprising 12 to 24 parts brown sugar, 5 to 15 parts non-hydrogenated vegetable oil, 1/2 to 3 parts sugar; said cereal having a moisture content of 1 to 3.5% by weight and a density of 0.15 to 0.35 oz. per cubic inch. The process of making this product requires oven drying to reduce moisture content subsequent to the addition of 1 to 3% by weight of water.

U.S. Pat. No. 4,315,954 to Knupers et al., concerns a dietary snack product rich in fiber produced by a process wherein a fiber-containing substance which is difficult to extrude by itself is mixed with a protein such as milk and water, to form a mixture having a moisture content between 8 and 25%, the mixture then being extruded at a temperature of at least 100°C. The resulting dietary product may contain 10 to 80% rich in fiber such as bran and 20 to 90% of plasticizable protein.
U.S. Pat. No. 3,868,471, discloses ready-to-eat cereals produced by coating a mixture of a raw cereal base and additional cereal grains with an edible oil, and permitting the oil to penetrate the cereal surface. A syrup coating is then applied, while agitating, to form clusters having a substantially continuous double film thereon. The clusters are then roasted and dried.

U.S. Pat. No. 4,143,163, to Hutchison, discloses an edible fibrous cellulose product encapsulated in a polyhydric alcohol and gum solution to produce a low calorie gum base product for use in the manufacture of foods.

Breads, cereals, cakes and beverage mixes are known in the art to include what is commonly referred to as dietary fiber. These products have in common with those previously discussed the requirement of traditional baking, cooking, toasting, frying or other heat treatments to arrive at a desired product form and taste.

Generally, the objective of the foregoing prior art is to attempt to conceal the unpleasant taste and texture of fiber in various components including fats, polyhydric alcohols, sugar solids or starch. While the objective is achieved to some degree, it is at the expense of a significant increase in caloric value of the product. Furthermore, the effective "dose" of fiber is substantially diluted.
The term "dietary fiber" is commonly understood to mean that component of food which is non-digestible and non-metabolizable by humans. It is well known that dietary fibers as they occur naturally in food sources also have associated with them a digestible portion comprising fats, proteins and carbohydrates. Additionally, in many foods containing dietary fiber, significant portions of the foods by weight are usually digestible portions which are caloric in nature. Thus, presently to obtain a high weight percent content of dietary fiber, it is necessary to eat large quantities of a fiber-containing food source, such as cereal brans. A significant disadvantage in doing this is that one simultaneously consumes extremely high amounts of fats, proteins and carbohydrate materials which, being digestible, contribute to caloric intake.

The instant invention solves the problems of the prior art by making a composition whereby the weight ratio of dietary fiber to digestible material is increased to allow for consumption of high percentages of dietary fiber without the disadvantage of high caloric intake. The compositions of the instant invention are improved over the prior art attempts to mask the fibrous, rough mouthfeel texture of dietary fiber. Whereas the prior art masked the unpleasant fiber taste with fats and carbohydrates, the instant invention uses soluble dietary fiber to coat insoluble dietary fiber.

Thus, the instant invention provides novel dietary fiber compositions and food products containing the dietary fiber compositions. This invention also concerns a novel process for making the dietary fiber composition and food products made therefrom.

SUMMARY OF THE INVENTION

This invention relates to a dietary fiber composition low in caloric value, comprising insoluble dietary fiber coated or enrobed with a soluble dietary
fiber. The insoluble fiber is chemically and enzymatically purified to provide a concentrated source of insoluble dietary fiber. The concentrated insoluble dietary fiber is then coated or enrobed with a soluble dietary fiber to provide a smooth, non-fibrous texture and mouthfeel. The dietary fiber products of this invention can be incorporated into a variety of food products to supply a high dietary fiber content with an organoleptically pleasing taste and mouthfeel and without the high caloric value of the prior art fiber products.

Additionally this invention relates to a process of making the dietary fiber composition comprising the steps of chemically and enzymatically purifying the dietary fiber to extract the digestible portions whereby concentrated insoluble dietary fiber remains; coating or enrobing the concentrated insoluble dietary fiber with a soluble dietary fiber in a carrier material; and drying the composition to obtain a dietary fiber composition having a smooth-tasting texture and non-fibrous mouthfeel.

**DETAILED DESCRIPTION**

This dietary fiber composition comprises about 92% to about 98.5% by weight of the concentrated insoluble dietary fiber which is coated or enrobed with about 1.5% to about 8% by weight of soluble dietary fiber. These percentages are based on the total dry weight of the composition. The final form of the dietary fiber composition of this invention is a solid, powdery, particulate material.

As previously mentioned, the term "dietary fiber" is commonly understood to mean that component of food which is non-digestible and non-metabolizable by humans. For purposes of this invention, this definition of dietary fiber will be used.

Dietary fiber can be divided into two broad categories: insoluble dietary fiber and water soluble
dietary fiber. For purposes of this invention the commonly known definitions of these two categories of dietary fiber will be also used. Accordingly, "insoluble dietary fiber" means insoluble, substantially non-swellable dietary fiber. "Soluble dietary fiber" means dietary fiber which is water soluble or water swellable. Soluble dietary fiber provides the bulking effect commonly associated with fibers.

It is critical to the invention that the insoluble dietary fiber of the instant invention be in concentrated form, e.g., be purified such that any residual digestible portion comprising fats, proteins and carbohydrates be removed, leaving behind concentrated insoluble fiber such as, from a grain, cereal or bran source. The removal of these digestible portions associated with the fiber, although relatively small by weight, also eliminates any caloric-contributing components of the insoluble fiber.

It is important that the food sources chosen for the insoluble dietary fiber be one which naturally contains a relatively high percentage of insoluble fiber such that when the process of the instant invention is carried out, a high yield of concentrated insoluble fiber is obtained. Thus, while a wide range of food sources containing insoluble dietary fiber may be useful in the invention, those which are best suited for the invention are cereal brans and mixtures thereof, due to their relatively high of insoluble dietary fiber content. Those cereal brans useful in this invention are selected from the group consisting of wheat, corn, barley, rye oats and mixtures thereof. Wheat and corn bran are the most preferred. The components of the insoluble dietary fiber derived from these cereal brans are known to be cellulose, hemicellulose and lignin. Thus, the concentrated insoluble fiber of the instant invention will comprise one or more of these components.

The soluble dietary fibers useful in the invention must be film-forming hydrocolloid materials selected
and recover the dietary fiber. A technique for this analytical method is disclosed in the association of analytical chemists publication "Total Dietary Fiber: AOAC Collaborative Study," January 25, 1982 incorporated herein by reference. This technique utilizes enzymatic and chemical procedures to isolate the dietary fiber. When a wheat bran or corn bran for example, is treated according to this AOAC method the recoverable dietary fiber is an insoluble fiber. The bran is first treated with a solvent, e.g. petroleum ether or hexane, to remove the fat. The defatted bran is then digested enzymatically with protease. Finally, the bran is treated with α or β-amylase and amyloglucosidase. The recoverable material is protein-free, fat-free and carbohydrate-free insoluble dietary fiber. Thus the recovered material is essentially non-digestible fiber, free of any association or residue of digestibles.

Most specifically, the process of this instant invention involves the steps of:

(a) removing the digestible portions of the insoluble dietary fiber of a cereal bran where by a solvent is used to chemically defat the insoluble dietary fiber; and subsequently treating the defatted fiber enzymatically to remove protein and carbohydrates;

(b) recovering the concentrated non-digestible portion of the insoluble fiber;

(c) coating or enrobing the non-digestible portion of the insoluble fiber with a soluble dietary fiber using an aqueous medium;

(d) removing excess water by drying to yield the coated fiber composition.

Organoleptically, the insoluble fiber by itself is unacceptable both from the taste and texture stand-points. It is necessary to coat the fiber in a
manner which masks these undesirable characteristics. As described above, the prior art techniques have focused on coating fiber with non-fiber components, e.g., with fats and carbohydrates. A major disadvantage of the prior art is the high calories associated with the coating materials. As seen above, the practice of this invention involves coating an insoluble dietary fiber having the digestible portions removed therefrom, with a soluble dietary fiber. The result is a dietary fiber composition or product which has a smooth, non-fibrous texture without having associated with it the caloric components (carbohydrates, fats and proteins) of the prior art. Although the soluble dietary fiber coating may contain a digestible portion comprising fats and carbohydrates, they are present in minute amounts as only residual components of the fiber, and the caloric value of the coating and subsequently the coated composition, is therefore insignificant.

The fat portions of the insoluble fiber are removed by extraction with a solvent such as petroleum ether or hexane. The resultant defatted insoluble fiber is then treated enzymatically with protease to remove protein and then with termamyl (heat stable α- or β-amylase) and amyloglucosidase to remove carbohydrates.

The insoluble fiber is defatted by placing the fiber sample in a beaker with the solvent and stirring for about 15 minutes. The mixture is then allowed to stand at room temperature for about one minute and the solvent decanted off. These steps are repeated at least twice. Approximately 25 ml of solvent is used for every 10 grams of fiber sample. After the solvent is decanted, the fiber is then oven or air dried.

The dried defatted fiber is then mixed in a container with a buffer solution, e.g., a phosphate buffer solution with pH about 6.0, and termamyl solution and the container is placed in boiling water both
for about 15 minutes, with light agitation at 5 minute intervals. The mixture is then cooled and its pH is adjusted to about 7.5 ± 0.1 through the addition of 0.285N NaOH solution. Protease is then added and the mixture is incubated at 60°C for 30 minutes with continuous agitation. The mixture is then cooled and the pH is adjusted with acid (e.g., phosphoric and solution) to about 4.5 ± 0.2. Amyloglucosidase is then added and the solution mixture is incubated at 60°C for 30 minutes with continuous agitation. Next, 95% ethyl alcohol is added. The enzyme digest is then filtered off and the residue is washed first with ethyl alcohol and then with acetone and subsequently dried, preferably in a vacuum oven or an air oven.

The insoluble non-digestible portion is then recovered, dried and coated with soluble dietary fiber. The coating procedure can be a simple mixing process whereby the insoluble and soluble fibers are mixed in a pot using water as a carrier and mixing aid. The mixture would then be spread out to dry and subsequently used in a food product. Additionally, other known coating procedures are useful, such as fluidized bed granulation coating whereby coating and drying takes place in one process.

The coating process requires the use of water as the carrier and mixing aid. While moisture is necessary during the coating process, it should be substantially removed from the coated fibers once the coating process is complete. This can be accomplished by common drying techniques such as air drying, oven drying, vacuum drying and the like.

The dietary fiber compositions of this invention can be incorporated into a variety of foods intended to provide high dietary fiber content with low caloric value. For example, snack foods such as candy bars, gelatin tablets and fruit rolls and the like are among
the food products which can be prepared using the dietary fiber composition. Food products should contain the dietary fiber of the instant invention in amounts of about 10% to about 40%, preferably about 10% to about 30% by weight and most preferably in amounts of about 15% to about 25% of the total food product. These food products do not suffer from the high caloric content as the prior art products since the fibrous mouthfeel is masked with dietary fiber coating rather than the traditional fat and carbohydrate coating.

Surprisingly, it has been found that in preparing food products using the dietary fiber composition of the instant invention, the coating of the insoluble fiber with the soluble fiber can be also accomplished as an integral step of making the food product itself and need not be carried out as a separate, distinct step. It has been discovered that during the mixing of the ingredients of a food product, e.g., a candy bar or gelatin tablet, the soluble and insoluble fibers can be mixed along with the other ingredients there being sufficient intimate contact between the soluble and insoluble fiber such that the coating effect is accomplished. Thus, when using the dietary fiber composition of this invention, the insoluble fibers need not be first coated with the soluble fiber and then added to the ingredients of the food product, but can be added as individual components along with the other ingredients in admixture and formed into a final food product, such as a bar or tablet, for consumption. The process is discussed in more detail below.

The food products of this invention, in addition to containing the novel dietary fiber composition, contain various common confectionery ingredients such as flavors and flavoring agents, fillers, coloring, bulking agents, emulsifiers and the like, and including the addition of pieces of natural nuts and dried fruit. The food product must comprise at least 10% to about
40% of the dietary fiber composition, preferably about
10%, about 30%, and most preferably about 12% to 18% by
weight and at least one sweetener and one flavor. The
dietary fiber present in the food products comprises
about 9% to about 37% insoluble fiber and preferably
about 1% to about 3% soluble fiber by weight of the
food product. While a natural final product is
preferred, synthetic sweeteners and flavors or
flavoring agents are useful in reducing the total
caloric value of the food composition.

As seen in Figure 1, the food products of the
instant invention have a significantly higher amount
of dietary fiber than those commonly consumed fiber-
containing products as shown. The inventive tablet,
containing about 20 grams of dietary fiber per 100
grams of total food product, corresponds to Examples
1, 2, 3 and 4. The inventive snack bar, containing
about 15 grams of dietary fiber per 100 grams of total
food product corresponds to Examples 7, 8 and 9. The
significance of this graph is two-fold. First, it
demonstrates that the inventive fiber-containing
products contain more concentrated fiber than the com-
monly consumed products of the prior art, including
many natural fruits and vegetables as well as bread and
bran-containing cereals. This is due to the instant
invention's unique fiber composition (purified insoluble
fiber coated with soluble fiber) and process of incor-
porating it into a final food product. The inventive
food products have a smooth texture without any of the
fibrous, needle-like mouthfeel of the prior art.

The sweetening agent may be selected from a wide
range of materials including water-soluble agents,
water-soluble artificial sweeteners, and dipeptide
based sweeteners, including mixtures thereof. Without
being limited to particular sweeteners, representative
illustrations encompass:

A. Water-soluble sweetening agents such as
monosaccharides, disaccharides and polysaccharides such as xylose, ribose, glucose, mannose, galactose, fructose, dextrose, sucrose, maltose, partially hydrolyzed starch, or corn syrup solids and sugar alcohols such as sorbitol, xylitol, mannitol and mixtures thereof.

B. Water-soluble artificial sweeteners such as the soluble saccharin salts, i.e., sodium or calcium saccharin salts, cyclamate salts, acesulfam-K and the like, and the free acid form of saccharin.

C. Dipeptide based sweeteners such as L-aspartyl-L-phenylalanine methyl ester and materials described in U.S. Pat. No. 3,492,131 and the like.

While the flavor of the dietary food product of this invention is preferably derived from fruits flavoring agents can be used as a source of flavor. These flavoring agents may be chosen from synthetic flavor oils and flavoring aromatics, and/or oils, oleo resins and natural extracts derived from plants, leaves, flowers, fruits and so forth, and combinations thereof. These flavoring agents are generally liquids. However, they can also be used as spray dried solids. These spray dried solids can be prepared by dissolving or dispersing the flavoring agent in a water solution of maltodextrin and spray drying. The flavoring agent is adsorbed into the maltodextrin. The use of flavoring agents having other distinct physical forms such as powdered flavorings, beaded flavorings and encapsulated flavorings, all of which are within the scope of this invention.

Illustrative non-limiting examples of flavoring oils include spearmint oil, cinnamon oil, oil of wintergreen (methylsalicylate) and peppermint oils. Synthetic and natural fruit flavors are also useful as flavoring agents including such flavorings as citrus oil, e.g., lemon, orange, lime and grapefruit; fruit essences including apple, strawberry, cherry, pineapple and
banana; and various flavorings such as aldehydes and esters including cinnamyl acetate, cinnamaldehyde, citral diethyl acetal, dihydrocavryl acetate, eugenyl formate p-methylamisol, etc. Generally any flavoring or food additives such as those described in *Chemicals Used In Food Processing*, pub 1274 by the National Academy of Sciences, pages 49-53 and 63-258 may be used.

The amount of sweetener utilized will depend upon the desired taste effect and is primarily a matter of preference. Generally about 40 to about 60% by weight of the total food product is used and preferably about 50 to about 55%. The sweetener may be added in the form of a syrup thereby also serving to add water to the mixture as well as act as a bulking agent. The preferred sweetener is a combination of fructose or high fructose corn syrup present in amounts of about 18% to about 34% by weight, along with additional amounts of sorbitol or sugar.

The flavoring agents are incorporated into the product at about 0.3 to about 2% by weight and preferably about 0.4 to about 1.8% by weight based on the total weight of the food product. The amount of flavoring agent utilized is not critical and is a matter of preference. Similarly, where dry fruit is used as the flavor source the amount used is a matter of preference and can vary from about 5% to about 20% by weight and preferably about 8% to about 15% by weight of the total food product. It is within the scope of this invention to utilize natural fruits and fruit extracts in combination with flavoring agents. Examples of dried fruits useful include, but are not limited to, apples, apricots, peaches, bananas, pineapple, oranges, grapefruit, prunes, raisins and the like.

The instant invention also includes a process of making a food product, having a high dietary fiber content, which is organoleptically pleasing and which
is smooth in texture and mouthfeel and free of the fibrous, needle-like quality associated with fiber products.

The process comprises:
5 (a) preparing a mixture of water, soluble dietary fiber, sweetener and flavors by blending these ingredients at a temperature of about 90° to about 110°C, with agitation for a period sufficient to concentrate the mixture to about 60% to about 80% and preferably about 70% to about 73% of its original weight; the mixture optionally containing a buffer solution to maintain pH stability of the soluble dietary fiber;
10 (b) adding to the above mixture a separate mixture comprising concentrated insoluble fiber and water and optionally other sweeteners, colors and flavors, whereby the concentrated insoluble is intimately contacted with and thereby coated with the soluble fiber mixture, the total mixture being kept under agitation;
15 (c) cooling the mixture to about 35° to about 40°C; and
20 (d) forming the mixture into the desired shape for consumption.

The final food products of the instant invention require a certain moisture content to aid in processing as well as to lend a moist and chewy texture. However, the moisture content of the final food product should not be less than about 6% nor greater than about 18% by weight. In products containing a low moisture content, e.g., about 6% by weight, use of higher quantities of fat or other materials which contribute to fluid-like textures are generally included. For example, when the moisture content of the final product is 6%, fat content is added in amounts of about 10%. When the moisture content is high, e.g., about 18%, the fat content is kept low, e.g., about 6%.

In instances where the food product is to contain
a fat portion in addition to the required ingredients (e.g. dietary fiber, insoluble dietary fiber, sweetener and flavor), the fat is added at least in the first step of the process and preferably to both steps of the process.

There is no entirely satisfactory way of classifying enzymes. They may, however, be arbitrarily divided into the following groups on the basis of the types of reactions they catalyze.

A large group of intracellular and extracellular enzymes catalyze the breakdown of their respective substrates by simple hydrolysis and are therefore known as hydolytic enzymes.

\[ A-B+H_2O \rightarrow A-H+B-OH \]

Most of the digestive enzymes belong to this class and digestion may be regarded as an organized series of hydrolytic reactions with stepwise degradation of complex food molecules into simpler products. Hydrolytic enzymes may be further subdivided into peptidases, carbohydrases, and esterases.

The carbohydrates consist of enzymes such as the alpha (α) and beta (β) amylases, which attack complex carbohydrates, for example, starch or glycogen; and those such as sucrase (invertase) or maltase, which act on simple sugars. They catalyze the hydrolysis of glycosidic linkages.

The preferred enzymes are amyloglucosidase, protease and alpha-amylase.

The advantages of the instant invention can be further appreciated by reference to the following examples. These examples are intended to illustrate preferred embodiments and are by no means intended to limit the effective scope of the claims. All percents are by weight of the total composition or food product unless otherwise specified.
Additional useful enzymes in the instant invention include those which are naturally occurring in the human metabolic system for digesting proteins and carbohydrates.
EXAMPLE 1
Orange Flavored Fiber Tablet Sweetened with Sucrose

10 grams of water, 20 grams of high fructose corn syrup (90% fructose solids), 25.3 grams of frozen and thawed orange puree (35% solids), 1.0 gram of granular sodium citrate, and 0.9 grams of anhydrous citric acid fine granular were combined in a metal beaker. The beaker was placed on a hot plate at the 3/4 power setting, and the contents were stirred with a Lightnin mixer having the 316 propeller attachment. When the temperature reached 50°C, and admixture of 5.0 grams of granulated sugar and 1.5 grams of 150 grade slow set pectin was added slowly. When the temperature of the mixture reached 75°C, 20.0 grams of granulated sugar was added slowly. When the mixture was concentrated to 61.1 grams by open boiling, 1.00 gram of 85% psyllium seed husks, 40 mesh was quickly stirred into 5.0 grams of water and quickly added to the heated mixture on the hot plate with continuous stirring. 15.8 grams of chemically and enzymatically purified corn bran, fine grade and 0.25 grams of beta carotene were admixed and added slowly to the contents of the beaker. Next, a concentrated solution of citric acid formed by dissolving 0.9 grams of anhydrous citric acid, fine granular in 1.0 gram of water was added to the mixture followed by 0.35 milliliters of natural orange flavoring. The metal beaker was removed from the heat, and the thick, hot mass was transferred to a bowl. Five (5.0) grams of additional purified corn bran, fine grade were stirred into the mixture to make a stiff dough having a moisture content of 14%. The addition of purified bran was carried out in such a way that it was enrobed into the "sugar/pectin" gelatineous material. The dough was cooled to 100°F. at ambient temperature for about 10 minutes and fed through a drop roller to form 2.5 gram tablets or shaped into 5.0 gram tablets using a tablet punch. Based on the dietary
dietary fiber content of the pectin (85%), psyllium seed husks (85%), and purified corn bran (97%), the dietary fiber content of the tablets is 25%.

The tablet had a smooth texture without any fibrous mouthfeel.
EXAMPLE 2

Orange Flavored Fiber Tablet Sweetened with Aspartame

14.6 grams of water, 25.3 grams of frozen and thawed orange puree (35% solids), 1.0 gram of granular sodium citrate and 0.9 gram of anhydrous citric acid fine granular were combined in a metal beaker. The beaker was placed on a hot plate at the 3/4 power setting, and the contents were stirred with a Lightnin mixer having the 316 propeller attachment. When the temperature reached 50°C, an admixture of 5.0 grams of polydextrose and 1.5 grams of 150 grade slow set pectin was added slowly. When the temperature of the mixture reached 75°C, 35.0 grams of polydextrose was added slowly. When the mixture was concentrated to 59.3 grams by open boiling, 1.0 grams of 85% psyllium seed husks, 40 mesh was quickly stirred into 5.0 grams of water and quickly added to the heated mixture on the hot plate with continuous stirring. 15.8 grams of chemically and enzymatically purified corn bran admixed with 0.25 grams of beta carotene was added slowly to the contents of the beaker. Next, a concentrated solution of citric acid formed by dissolving 0.9 grams of anhydrous citric acid, fine granular in 1.0 gram of water was added to the mixture followed by 0.35 milliliters of natural orange flavoring. The metal beaker was removed from the heat, and the thick, hot mass was transferred to a bowl. 5.0 grams of additional purified corn bran, fine grade admixed with 0.62 grams of encapsulated aspartame were stirred into the mixture to make a stiff dough having a moisture content of 14%. The dough was cooled to 100°F, at ambient temperature for about 10 minutes and fed through a drop roller to form 2.5 gram tablets or shaped into 5.0 gram tablets using a tablet punch. Based on the dietary fiber content of the pectin (85%), psyllium seed husks (85%) and purified corn bran (97%), the dietary fiber content of the tablet is 25%. 
The tablet had a smooth texture without any fibrous mouthfeel.

or extracts, synthetic flavor oils and mixtures thereof, present in amounts of about 0.3% to about 2% by weight.
EXAMPLE 3
Butterscotch Flavored Fiber Tablet
Sweetened with Sucrose

30.0 grams of water, 25.0 grams of high fructose corn syrup (90% fructose solids), 0.45 grams of sodium citrate granular, and 0.4 grams of anhydrous citric acid fine granular were combined in a metal beaker. The beaker was placed on a hot plate at the 3/4 power setting, and the contents were stirred with a Lightnin mixer having the 316 propeller attachment. When the temperature reached 50°C, an admixture of 5.0 grams of sugar and 1.5 grams of 150 grade, slow set pectin was added slowly. When the temperature of the mixture reached 75°C, 25.0 grams of granulated sugar was added slowly. When the mixture was concentrated to 61.3 grams by open boiling, 1.0 grams of 85% psyllium seed husks, 40 mesh was quickly stirred into 4.0 grams of water and quickly added to the heated mixture on the hot plate with continuous stirring. 9.1 grams of wheat bran and 11.7 grams of corn bran, both chemically and enzymatically purified admixed with 0.4 grams of cinnamon was added slowly to the contents of the beaker. Next, a concentrated solution of citric acid formed by dissolving 0.4 grams of anhydrous citric acid, fine granular in 0.5 gram of water was added to the mixture followed by 1.0 milliliters of natural butterscotch flavor. The metal beaker was removed from the heat, and the thick, hot mass was transferred to a bowl to cool to 100°F at ambient temperature for about 10 minutes. The cooled mass was passed through a drop roller to form 2.5 gram tablets or shaped into 5.0 gram tablets using a tablet pouch. Based on the dietary fiber content of the pectin (85%), psyllium seed husks (85%), and purified wheat (89%) and corn brans (97%), the dietary fiber content of the tablets is 24%.

The tablet had a smooth texture without any fibrous mouthfeel.
EXAMPLE 4
Orange Flavored Fiber Tablet Sweetened with Fructose

10.0 grams of water, 25.3 grams of frozen and thawed orange puree, 1.0 gram of sodium citrate granular, and 0.9 grams of anhydrous citric acid, fine granular were combined in a metal beaker. The beaker was placed on a hot plate at the 3/4 power setting, and the contents were stirred with a Lightnin mixer having the 316 propeller attachment. When the temperature reached 50°C, an admixture of 5.0 grams of crystalline fructose and 1.5 grams of 150 grade, slow set pectin was added slowly. When the temperature of the mixture reached 75°C, 35.4 grams of crystalline fructose was added slowly. When the mixture was concentrated to 59.7 grams by open boiling, 1.0 grams of 85% psyllium seed husks, 40 mesh was quickly stirred into 5.0 grams of water and quickly added to the heated mixture on the hot plate with continuous stirring. 15.8 grams of chemically and enzymatically purified corn bran admixed with 0.25 grams of beta carotene was added slowly to the contents of the beaker. Next, a concentrated solution of citric acid formed by dissolving 0.9 grams of anhydrous citric acid, fine granular in 1.0 gram of water was added to the mixture followed by 0.35 milliliters of natural orange flavor. The metal beaker was removed from the heat, and the thick, hot mass was transferred to a bowl. 5.0 grams of additional purified corn bran, fine grade was stirred into the mixture to make a stiff dough having a moisture content of 15%. The dough was cooled to 100°F, at ambient temperature for about 10 minutes and fed through a drop roller to form 2.5 gram tablets or shaped into 5.0 gram tablets using a tablet punch. Based on the dietary fiber content of the pectin (80%), psyllium seed husks (85%), and purified corn bran (97%), the dietary fiber content of the tablet is 25%.
The tablet had a smooth texture without any fibrous mouthfeel.
EXAMPLE 5

Orange Flavored Fiber Fruit Rolls

60.0 grams of water, 27.75 grams of high fructose corn syrup (90% fructose), and 3.75 grams soybean oil were combined in a metal beaker. The beaker was placed on a hot plate at the 3/4 power setting, and the contents were stirred with a Lightnin mixer having the 316 propeller attachment. Slowly add a dry blend mixture of 8.25 grams of granulated sugar, 2.25 grams of 150 grade slow set pectin and 0.6 grams of a commercial mixture of locust bean and xanthan gums to the contents of the beaker and bring the temperature up to 82°C.

Add 18.75 grams of chemically and enzymatically purified corn bran and continue to heat for 3 minutes.

Add 23.5 grams of frozen and thawed orange puree (35% solids). Dry blend together 1.5 gram of anhydrous citric acid fine granular and 0.25 grams of beta carotene. Add 0.15 milliliters of natural orange flavor and remove beaker from heat. Pour out mixture onto lightly oiled non-stick coated pan and spread out evenly to 1/16 to 1/8 inch. Dry for 1 hour at 51°C, at 18% moisture. Cool 15 minutes at ambient temperature, cut into 0.5 ounce pieces, and roll up in polypropylene film. Based on the dietary fiber content of the pectin (85%), gums (100%) and the purified corn bran (97%), the dietary fiber content of the fruit rolls is 26%.

The fruit rolls had a smooth texture without any fibrous mouthfeel.
EXAMPLE 6

Apple Flavored Fiber Fruit Rolls

75.0 grams of water, 27.75 grams of high fructose corn syrup (90% fructose), and 3.75 grams soybean oil were combined in a metal beaker. The beaker was placed on a hot plate at the 3/4 power setting, and the contents were stirred with a Lightnin mixer having the 316 propeller attachment. Slowly add a dry blend mixture of 3.25 grams of granulated sugar, 2.25 grams of 150 grade slow set pectin and 0.6 grams of a commercial mixture of locust bean and xanthan gums to the contents of the beaker and bring the temperature up to 82°C. Add 8.25 grams of dehydrated apple flakes and bring the temperature of the mixture to 82°C. To this was added 11.25 grams of wheat bran and 7.5 grams of corn bran, both chemically and enzymatically purified admixed with 2.1 grams of anhydrous citric acid (fine granulated type) and 0.3 grams of ground cinnamon and continue to heat for 3 minutes. To this was added 3.0 milliliters of natural apple flavor and remove baker from heat. Pour out mixture onto lightly oiled non-stick coated pan and spread out evenly to 1/16 to 1/8 inch. The mixture was dried for 1 hour at 51°C at 18% moisture, and subsequently cooled for 15 minutes at ambient temperature, cut into 0.5 ounce pieces, and roll up in polypropylene film. Based on the dietary fiber content of the pectin (85%), gums (100%) and the purified wheat (89%) and corn bran (97%), the dietary fiber content of the fruit rolls is 25%.

The fruit rolls had a smooth texture without any fibrous mouthfeel.
EXAMPLE 7

Orange Flavored Fiber Snack Bar

A snack bar rich in dietary fiber is produced by applying a thin layer of caramel coating around an orange-flavored bar containing 24% dietary fiber. The bar is then rolled in one of several dry particulate coatings such as granola, flaked coconut, chopped nuts, or crisped rice. The orange-flavored bar itself is made by heat concentrating 10 grams of water, 20 grams of high fructose corn syrup (90% fructose solids, e.g., on the basis of solids, its 90% fructose; the rest is glucose solution), 25.3 grams of orange puree (35% solids), 0.5 grams sodium citrate, 0.45 grams of citric acid, anhydrous, 25.0 grams of granulated sugar, and 15.8 grams of corn bran (enzymatically and chemically purified) and 0.25 grams of beta carotene are added to make a thick paste. 0.45 grams of citric acid, anhydrous, dissolved in 1.0 grams of water is added followed by 0.35 ml of natural orange flavor. 5.0 grams of additional corn bran are added to yield a final weight of 88.2 grams with a 17% moisture content. The moisture is formed while hot into 20 gram bars 2" x 1 1/4" thickness 3/8" using metal molds. When the bars are cool, they are enrobed with a thin caramel coating (121.35 grams brown sugar), 115.91 grams corn syrup 43B, 96.93 grams sweetened condensed milk, 86.94 grams hardened vegetable fat, 25.38 grams hardened vegetable fat, 25.38 grams granulated sugar, 4.54 grams glycerol monostearate, 2.27 grams salt, 1 gram vanilla, 0.68 grams lecithin) brought up to 117°C and rolled in a dry particulate coating as mentioned above. Final weight of each dietary fiber snack bar is 35.0 grams.

The snack bar had a creamy taste, similar to prior art candy bars, without any perceptible fibrous mouthfeel.
EXAMPLE 8

Butterscotch Flavored Fiber Snack Bar

Example 7 was repeated using a butterscotch-flavored bar containing 25% dietary fiber instead of an orange-flavored bar. The bar is produced by heat concentration of the following ingredients to 54.4 grams: 30.0 grams of water, 25.0 grams of high fructose corn syrup (77% solids) and 22.1 grams of sugar. Six (6.0) grams of hardened vegetable fat, melted, is combined with 0.45 grams of sodium alginate (Kelco Gel HV) and added to the hot sugar mixture. The mixture is blended 1 minute before 15.8 grams of corn bran enzymatically and chemically purified) and 0.3 grams of cinnamon are added to form a thick paste. 1.59 grams of butterscotch flavor and 6.9 grams of corn bran are added to yield a final weight of 85.3 grams with a 17% moisture content. The mixture is formed into 20 gram bars and coated as described in Example 7.

The snack bar had similar texture qualities as Example 7.
EXAMPLE 9

Chocolate Coated Fiber Snack Bar

A snack bar rich in dietary fiber (24% by weight) is produced by applying a thin coating of milk chocolate around a butterscotch-flavored bar topped with a layer of peanuts and caramel. The butterscotch-flavored "fiber core" is made by mixing 25 g of water, 31 g of fructose, and 31 g of sorbitol (crystalline gamma form), and heat concentrating the mixture to 73.8 g. A fat coated corn bran mixture is made by co-melting 11.55 grams of hardened vegetable fat (m.p. 101°F-104°F), 1.5 grams of powdered distilled monoglycerides, 2.5 grams of lecithin and blending the mixture with 34.05 grams of corn bran – which had been enzymatically and chemically purified to 95% fiber – in a 5 qt. Hobart mixer with the whisk attachment for 5 minutes. Next, 0.45 grams of ground cinnamon and 2.5 grams of a specially processed 10 DE maltodextrin (with bulk density of 3-6 pounds per cubic foot) are added to the fat-bran mixture and blended for an additional 2 minutes. The bran mixture is added to the concentrated sugar solution and mixed until well blended. 2.25 grams of butterscotch flavor is added and the mixture (containing 8.8% moisture) is removed from the heat, transferred to a flat surface and rolled to a thickness of 3/8". Subsequently, 20 gram bars are cut with dimensions 2 1/2" x 1 1/4" x 3/8".

On top of each fiber bar is placed a 10 gram caramel peanut layer (2 1/2" x 1 1/4" x 1/4") composed of 64% caramel and 36% halved, roasted and blanched peanuts. The caramel portion is a typical caramel formulation (35% corn syrup, 21.35% sweetened condensed milk, 19.15% hardened vegetable fat, 19% sugar, 5% molasses, 1% glycerol monostearate, 0.5% salt, 0.22% vanilla, and 0.15% lecithin) brought up to 242°F, before combining with the nuts and spread out to 1/4" thickness on a flat surface.
The layered bar is coated with tempered milk chocolate (or any other confectionery coating). Final weight of each dietary fiber snack bar is 40.0 grams. The snack bar has similar textural qualities as Example 7.
THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A dietary fiber product comprising
   (a) at least one sweetener present in amounts of about 40% to about 60%;
   (b) at least one flavor source;
   (c) a dietary fiber composition present in amounts of about 10% to about 40% by weight of the total dietary fiber product; said dietary fiber composition comprising an insoluble dietary fiber coated with or enrobed with a soluble dietary fiber, the insoluble dietary fiber being concentrated by means of purification and free of digestible components, said soluble dietary fiber being selected from the group consisting of alginates, gums, pectins, mucillages, plant exudates and mixtures thereof present in an amount sufficient to mask the mouthfeel or taste of the insoluble dietary fiber and said insoluble dietary fiber being derived from a cereal bran.

2. The product of claim 1 wherein the cereal bran is selected from the group consisting of wheat, corn, barley, rye, oats and mixtures thereof.

3. The product of claim 2 wherein the soluble dietary fiber is selected from the group consisting of arabic, tragacanth, karaya, ghatti, agar, alginates, carrageenans, furcellan, psyllium, galactomen and mixtures thereof.

4. The product of claim 2 wherein the sweetener is selected from the group consisting of water-soluble sweetening agents, water-soluble artificial sweeteners, dipeptide based sweeteners and mixtures thereof.

5. The product of claim 2 wherein the flavoring agent is natural flavor oils or extracts, synthetic flavor oils and mixtures thereof, present in amounts of about 0.3% to
about 2% by weight.

6. The product of claim 2 wherein the flavor source is selected from the group consisting of dried fruit, nuts and mixtures thereof.

7. The product of claim 2 wherein the dried fruit is present in amounts of about 5% to about 20% by weight of the total product.

8. The product of claim 6 comprising a candy bar, a chewable tablet or a fruit roll.

9. The product of claim 8 wherein the moisture content is about 6% to about 18% by weight of the final product.

10. A dietary fiber product comprising:
(a) at least one sweetener selected from the group consisting of water-soluble sweetening agents, water-soluble artificial sweeteners, dipeptide based sweeteners and mixtures thereof;
(b) at least one flavor source selected from the group consisting of dried fruit, nuts, synthetic flavor oils, natural flavor oils and extracts and mixtures thereof;
(c) a dietary fiber source present in amounts of about 10-40% by weight of the total dietary fiber product, said fiber source comprising insoluble dietary fiber in amounts of about 9% to about 37% and soluble dietary fiber in amounts of about 1% to about 3%, the insoluble and soluble fiber being in intimate contact in the final product, said insoluble fiber being derived from a cereal bran in the purified and concentrated form and said soluble fiber being a hydrocolloid film-forming material selected from the group consisting of alginates, gums, pectins,
mucillages, plant exudates and mixtures thereof.

11. The product of claim 10 wherein the bran is selected from the group consisting of wheat, corn, barley, rye, oats and mixtures thereof.

12. The product of claim 10 wherein the sweetener is a mixture of powdered sugar and corn syrup, the flavor source is a dried fruit, the insoluble dietary fiber is from corn or wheat bran and the soluble fiber is pectin or sodium alginate.

13. A process for preparing a dietary fiber food product comprising:
   (a) preparing a mixture of water, soluble dietary fiber, sweetener and flavors by blending these ingredients at a temperature of about 90°C to about 110°C, with agitation for a period sufficient to concentrate the mixture to about 60% to about 80%;
   (b) adding to the above mixture a separate mixture comprising concentrated insoluble fiber and water, whereby the concentrated insoluble fiber is intimately contacted with and thereby coated with the soluble fiber mixture, the total mixture being kept under agitation;
   (c) cooling the mixture to about 35°C to about 40°C; and
   (d) forming the mixture into the desired shape for consumption.

14. The process of claim 13 wherein the sweetener is selected from the group consisting of water-soluble sweeteners, water-soluble artificial sweeteners, dipeptide based sweeteners and mixtures thereof, present in amounts of about 40% to about 60%.

15. The process of claim 13 wherein the flavor is selected from the group consisting of natural flavor oils
or extracts, synthetic flavor oils and mixtures thereof, present in amounts of about 0.3% to about 2% by weight.

16. The process of claim 13 wherein the flavor is dried fruit, nuts or mixtures thereof, present in amounts of about 5% to about 20% by weight.

17. The process of claim 13 wherein the concentrated insoluble dietary fiber is selected from the group consisting of corn bran, wheat bran, rye bran, oats bran, barley bran and mixtures thereof.

18. The process of claim 17 wherein the soluble dietary fiber is selected from the group consisting of pectin, gums, alginates, mucillages and mixtures thereof.

19. The process of claim 18 wherein the soluble dietary fiber is sodium alginate or pectin.

20. A dietary fiber products made by the process of claim 13.

DATED this 5TH day of NOVEMBER, 1986
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FIG. 1
Fiber Content (g/100g)

INVENTIVE FIBER TABLET
INVENTIVE SNACK BAR
PEANUTS
WHEAT BREAD
BAKED BEANS
ALL BRAN® CEREALS (WITH MILK)
CARROTS
WHEAT BREAD
POTATO
CABBAGE
BANANA
APPLE
RICE KRISPIES® (WITH MILK)
CORN FLAKES (WITH MILK)